

made to order by ahmarra

For over 25 years, Ahmarra have been making doors for customers who appreciate quality.

The Artisan collection is a stunning range of doors that will add a further touch of elegance to any home or business. The collection includes our most successful panel door designs, which can all be individually tailored to complement your project's interior design scheme.



WHY SHOULD YOU CHOOSE AN ARTISAN PANEL DOOR?

QUALITY We use the finest materials, cutting edge technology and traditional craftsmanship to

guarantee exceptional standards.

BESPOKE You select the style, the material, and the finish from a wide range of options,

creating the perfect look with limitless possibilities.

GREEN We care about our environment, our materials are FSC® certified and built to last for

generations.

BRITISH Made in Britain to the highest quality standards, our range includes both traditional

and contemporary styles to perfectly complement your surroundings, we are proud to fly the flag for

UK manufacturing.



















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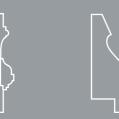






SPECIFYING A DOOR





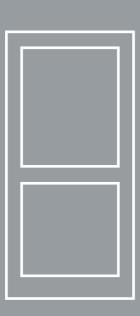


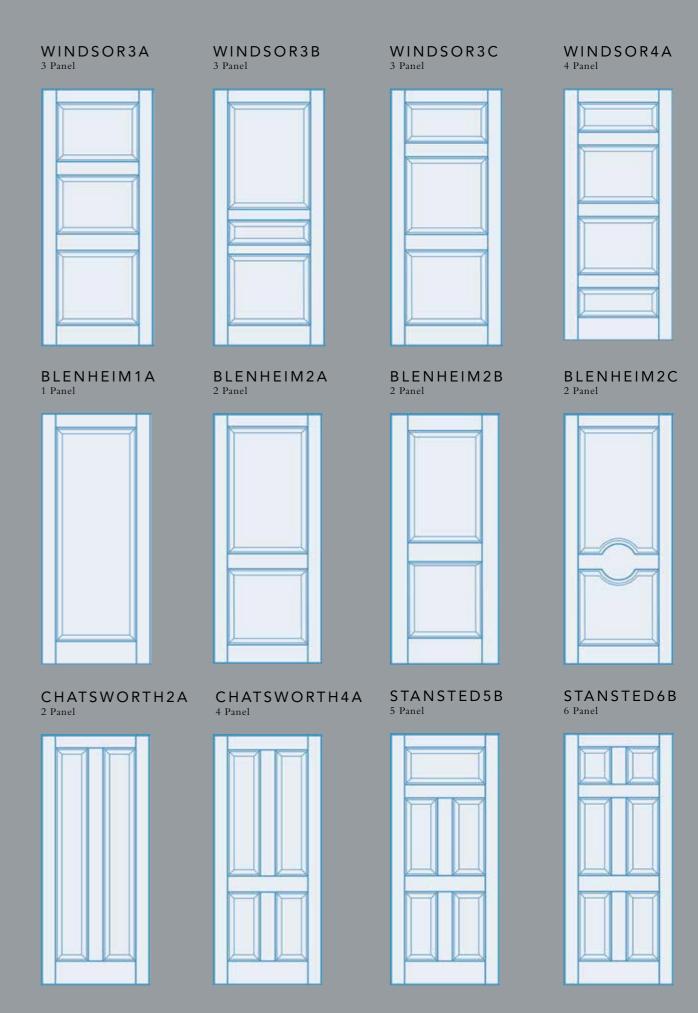


to the challenges presented by Building Regulations including performance requirements



We offer a range of door types to suit all residences from elegant country mansions to contemporary luxury apartments.





WINDSOR3A

WINDSOR3B

WINDSOR3C

3 Panels

WINDSOR4A

4 Panels

BLENHEIM1A

1 Panel

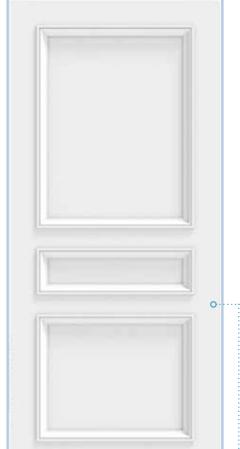
BLENHEIM2A







3 Panels



Three unequally sized panels. The height of

the two lower panels remain constant, while

the upper panel scales to suit the height of

the door.

FIRE RATING

Details

Min. width

Max. width

Min. height

Max. height

NFR FD 60

HANDLE POSITION -



Three panel door, the lower panel remaining

constant in height, while The middle panel

remaining twice the height of the upper.

HANDLE POSITION ···

526 mm

1200 mm

1850 mm

2700 mm

Windsor3CG

Yes

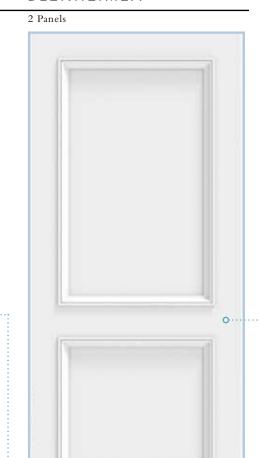
Yes

Four panels, the top and bottom will remain equal in height, at two thirds the size of the two equal central panels.

0.

HANDLE POSITION ...

A single rectangular panel.



HANDLE POSITION

Two unequally proportioned, rectangular remain constant.

FIRE RATING

scale equally.





Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes

Three panel door. The lower panel remains

constant in height while the upper panels



Windsor3AG Glazed

HANDLE POSITION



Available raised & fielded



526 mm

1200 mm

1850 mm

2700 mm

No

Yes



FIRE RATING

Details

Min. width

Windsor3CD

NFR FD 60

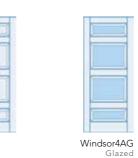


NFR FD FD 60

FIRE RATING

Windsor4AD Double

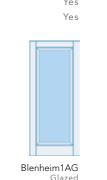
Details	
Min. width	526 mn
Max. width	1200 mn
Min. height	1850 mn
Max. height	2700 mn
Available raised & fielded	Ye
Available glazed	Ye





Blenheim1AD

Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes



0.

HANDLE POSITION

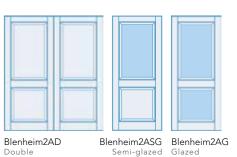
panels. The height of the lower panel should

FIRE RATING





Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes



There may be size restrictions on fire rated doors, please contact Ahmarra for more information.

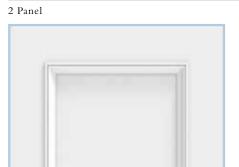
BLENHEIM2B

BLENHEIM2C

2 Panel

CHATSWORTH2A

2 Panel





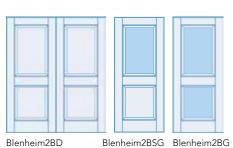
HANDLE POSITION ...

Two unequally proportioned, rectangular panels, with large stiles & rails. The height of the lower panel should remain constant.

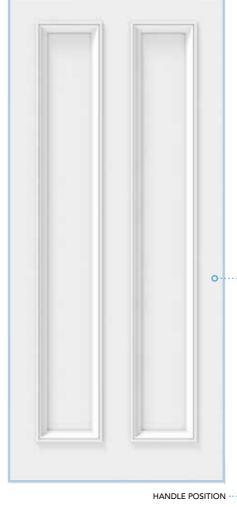
FIRE RATING



Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes



HANDLE POSITION ··· Two unequally proportioned rectangular panels with a central roundal.



Two equal, vertical panels.

FIRE RATING

Details

Min. width Max. width

Min. height

Max. height



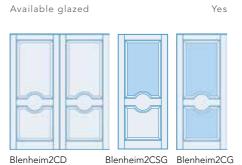


Available raised & fielded



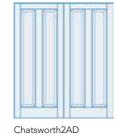


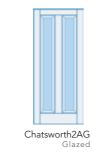
No





Details	
Min. width	626 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes







CHATSWORTH4A

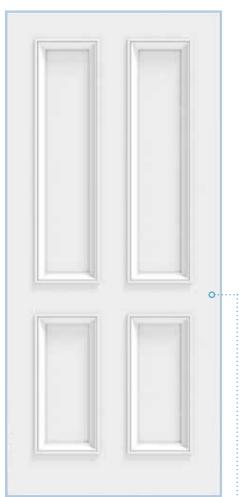
STANSTED5B

5 Panel

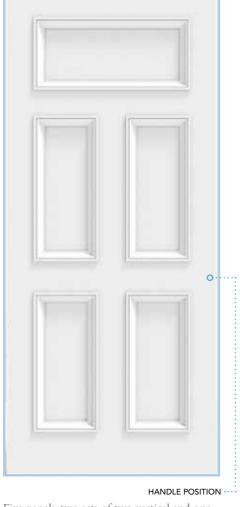
STANSTED6B

6 Panel

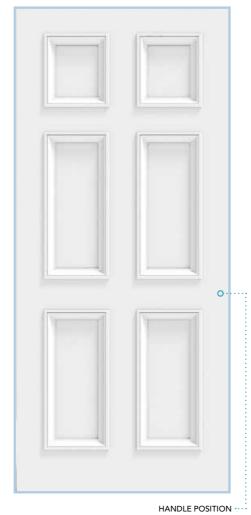
4 Panel



Four panels, two lower of fixed height and two upper scaling with the height of the



Five panels, two sets of two vertical and one upper horizontal panel.



Three rows of two vertical panels, the upper two rows scaling with the height of the door.

FIRE RATING NFR FD 60

Details

Min. width

Max. width

Min. height

Max. height

Available glazed

Available raised & fielded

ACOUSTIC RATING Rw(dB)





626 mm

1200 mm

1850 mm

2700 mm

Yes

Yes

HANDLE POSITION --









30	35	40

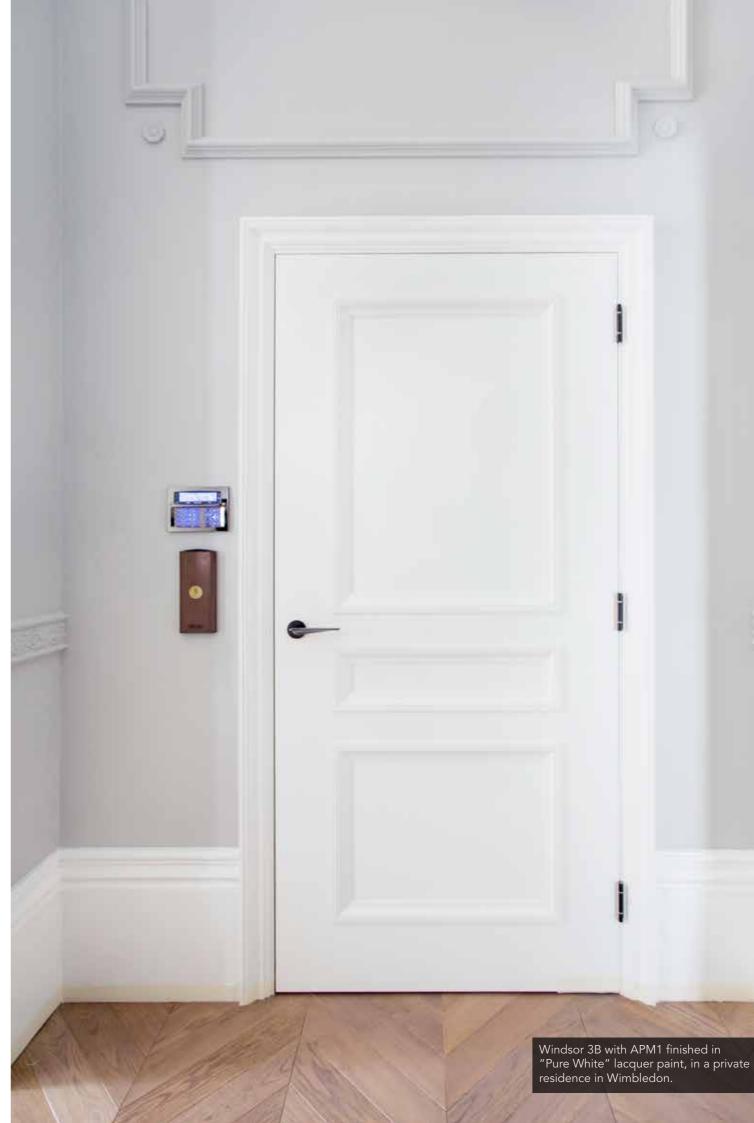
Details	
Min. width	626 mm
Max. width	1200 mm
Min. height	1950 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes



FIRE RATING ACOUSTIC RATING Rw(dB) NFR FD 60 30 35 40 Details Min. width 626 mm 1200 mm Max. width 1950 mm Min. height 2700 mm Max. height Available raised & fielded Yes Available glazed Yes

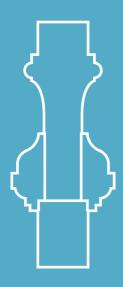
Stansted6BSG Stansted6BG

Stansted6BD





PANEL STYLES



Our panelled doors are offered with flat, glazed or raised and fielded panels.

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PANEL STYLES

FLAT (FP)

The quintessential panel style, in vogue since antiquity.



OBSCURED GLAZING (OGL)

Obscured, glazed panel to allow the transfer of light, while maintaining a degree of privacy. If desired, doors can be an amalgam of glazed & unglazed panels.



RAISED & FIELDED 2 (RF02)

A raised cavetto profile with a step leading to an ovolo lip over a fielded panel.



GLAZED (GL)

Glazed panel to allow the transition of light. If desired, doors can be an amalgam of glazed & unglazed panels.



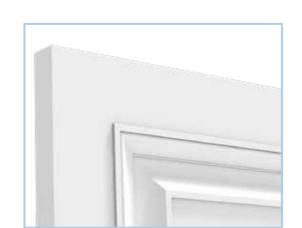
RAISED & FIELDED 1 (RF01)

A raised cavetto profile with an ovolo lip over a fielded panel.



RAISED & FIELDED 3 (RF03)

A simple, elegant cavetto profile.





PANEL STYLES Blenheim1ADG fnished in semi-matt 'Stout' lacquer paint, in a private residence in Virginia Water, Surrey.

PANEL STYLES

FURROW MOULDS

FURROW MOULD 5 (TR05)

A curvaceous profile with rounded ends.

Details Width 80 mm



FURROW MOULD 4 (TR04)

A simple raised profile with rounded ends.

Details Width 80 mm



FURROW MOULD 6 (TR06)

A simple raised profile with rectangular ends.

Details Width 80 mm



FURROW MOULD 7 (TR07)

A reeded profile with a gentle curve.

Details Width 80 mm



PANEL MOULDING PROFILES



Mouldings frame door panels visually and structurally holding the panel or glazing in place. We offer a range of profiles, both ornate and minimal.

MOULDING PROFILES

PPM1

An ornate composite mould.

Details
Width 59 mm
Height 22 mm



APM4

Large projecting bolection mould.

Details
Width 59 mm
Height 28 mm



PPM30

A graceful mould formed of repeating cavetto & ovolo punctuated by flat section.

Details

Width 55 mm

Height 16 mm



<u>PPM27</u>

A take on the classic ogee style, paired with a flat section.

Details	
Width	35 mm
Height	17 mm



PPM16

A classic composite mould.

Details	
Width	47 mm
Height	17 mm



PPM5

A rhythmic amalgam of ogee & flat section.

Details	
Width	65 mm
Height	20 mm



PPM2

An elegant take on the classic ogee style.

Details	
Width	50 mm
Height	18 mm



APM2

A harmonious, rolling profile.

Details	
Width	45 mm
Height	20 mm



PPM13

An understated composite of ogee, flat section & cavetto.

Details	
Width	45 mm
Height	19 mm



APM1

A traditional curvaceous mould.

Details	
Width	34 mm
Height	20 mm



$P\,P\,M\,2\,4$

A simple ramped cavetto.

Details	
Width	35 mm
Height	15 mm



PPM9

A graceful mould consisting of cavetto, flat section and ogee.

Width	50 mm
Height	16 mm

MOULDING PROFILES

PPM23

Three step mould with rounded, internal corners.

Details

Width 45 mm Height 15 mm



PPM17

A handsome angular mould.

Details	
Width	27 mm
Height	16 mm



PPM31

Large three step mould with angular steps.

Details

 Width
 57 mm

 Height
 19 mm



PPM34

Simple cavetto mould.

Details	
Width	25 mm
Height	17 mm



APM7

Understated, rectangular profile.

Details

 Width
 20 mm

 Height
 17 mm



APM8

Large, elegant cavetto mould.

Details	
Width	•

Height

60 mm 20 mm





FACINGS & FINISHES

We offer a full range of decorative facings and finishes to complement the style of the door.



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FACINGS & FINISHES

WOOD VENEER

WOOD VENEER

Real wood veneers offer sustainability, durability, and a natural aesthetic.

Benefits

- Natural aesthetic
- Range of colours & grains
- FSC® certified
- Available with 'Hygienilac' lacquer
- Crown or quarter cut

SAMPLE SERVICE

Due to the nature of wood, photography may vary and be inaccurate in depicting the uniqueness of veneer and stained veneer. We are happy to provide our customers with samples of our veneers and stained veneers.

FULL RANGE

We are constantly developing new stains and can only represent a small sample of our capabilities in this brochure. We can also offer pre-dyed veneer. If you require more information contact our sales team who will be able to talk you through additional options.

MATCHING SERVICE

We appreciate that you may have a specific veneer or stained veneer in mind for your doors, perhaps on a piece of furniture. If you can supply us with a sample we may be able to match it for you. We have successfully done this on many occasions, ensuring our customers achieve the finish they desire.

sales@ahmarra.co.uk

02392 389 076





WOOD VENEER



AMERICAN ASH Crown cut.



AMERICAN BLACK WALNUT Crown cut.



AMERICAN WHITE OAK Quarter cut.



AMERICAN CHERRY Quarter cut.

STAINED VENEER



DARK WALNUT Crown cut.



FUMED OAK Crown cut.





WOODROW OAK

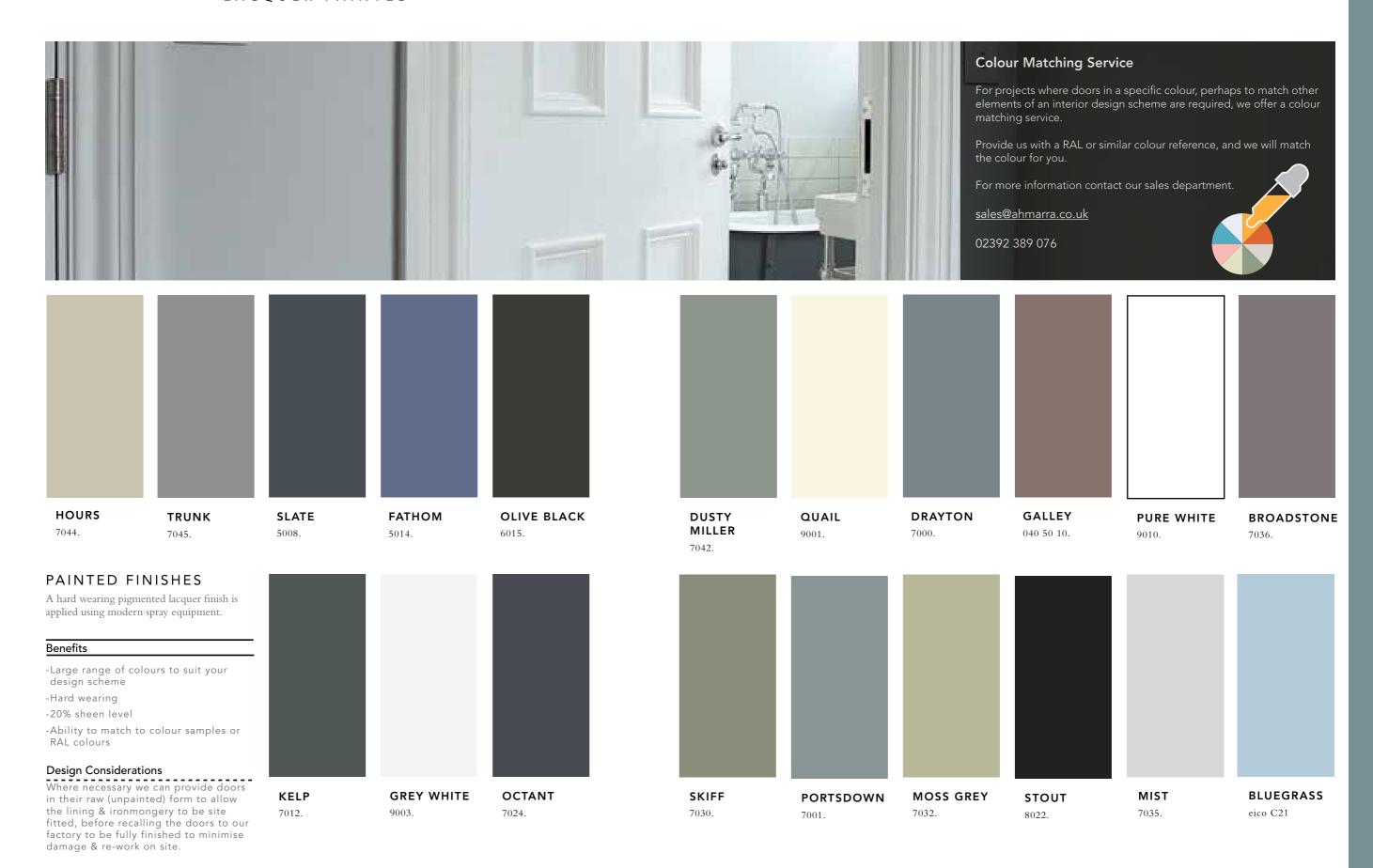
Crown cut.



These pages only reperesent a small sample of our facing options. For more details refer to our "Facings and Finishes" brochure.

FACINGS & FINISHES

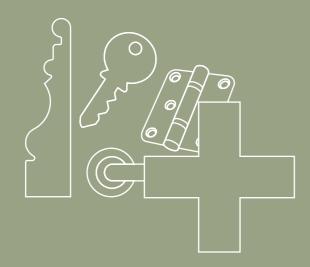
LACQUER PAINTED



These pages only reperesent a small sample of our facing options. For more details refer to our "Facings and Finishes" brochure.

ADDITIONAL COMPONENTS

We also offer a range of extra components to complement your doors including skirting boards, linings, architraves and ironmongery.



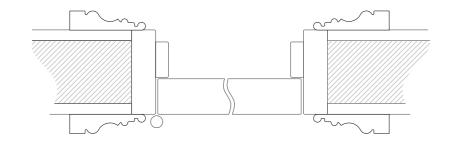
LININGS

LINING WITH PLANTED STOPS (LNG)

Our most popular frame type, suitable for most project types.

Details

Min. wall depth	90 mm
Max. wall depth	170 mm
Fire rating	NFR, FD30, FD60

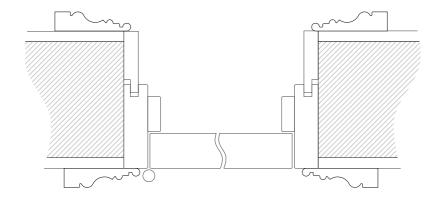


LINING WITH EXTENSION & PLANTED STOPS (LLE)

Suitable for refurbishment projects Lining extensions allow for deeper opening depths, as well as openings in refurbishment projects where wall depths are likely to vary.

Details

Min. wall depth	125 mm
Max. wall depth	N/A
Fire rating	NFR, FD30, FD60

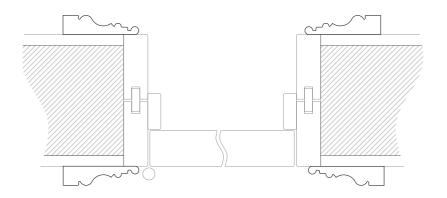


SPLIT LINING (SFR)

Most suitable for accommodating varying wall depths. This frame detail is most suitable for older refurbishment projects where wall depths may not be consistent.

I)atai	10
Detai	14

Min. wall depth	100 mm
Max. wall depth	240 mm
Fire rating	NFR, FD30, FD60





ARCHITRAVE

STANDARD PROFILES

ARC07

Stepped mould, each step decreasing gradually in length towards the door, creating the illusion of foreshortening.

Details Width 130 mm Thickness 25 mm



ARC12

Stepped mould with chamfered steps. Each step decreasing gradually in length towards the door, creating the illusion of foreshortening.

Details	
Width	130 mm
Thickness	25 mm



ARC08

An amalgam of cavetto & ovolo punctuated by a half round.

Details	
Width	120 mm
Thickness	25 mm



ARC11

Architrave with a central bolection.

Details	
Width	140 mm
Thickness	25 mm



ARC13

A highly decorative composite mould.

Details	
Width	110 mm
Thickness	30 mm



ARC17

A large, bold profile of ogee and cavetto.

Details	
Width	150 mm
Thickness	30 mm



ARC21

A simple angular profile, drawing the eye to the door without excess design.

Details	
Width	130 mm
Thickness	25 mm



ARC20

A large, sweeping ogee profile. Simple, classic and elegant.

Details	
Width	130 mm
Thickness	25 mm



ARCHITRAVE

STANDARD PROFILES

ARC25

An inwardly sloping profile.

Details

Width 120 mm Thickness 30 mm



ARC24

A mould formed of repeating cavetto & ovolo punctuated by flat sections.

Details

Width 130 mm Thickness 25 mm



Profile Matching Service

If you already have a specific architrave or skirting board profile we offer profile matching service. This is especially beneficial if you wish to match the finish of your door or frame to the skirting board and/or architrave.

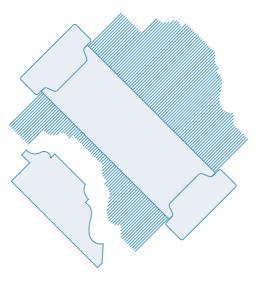
How it works

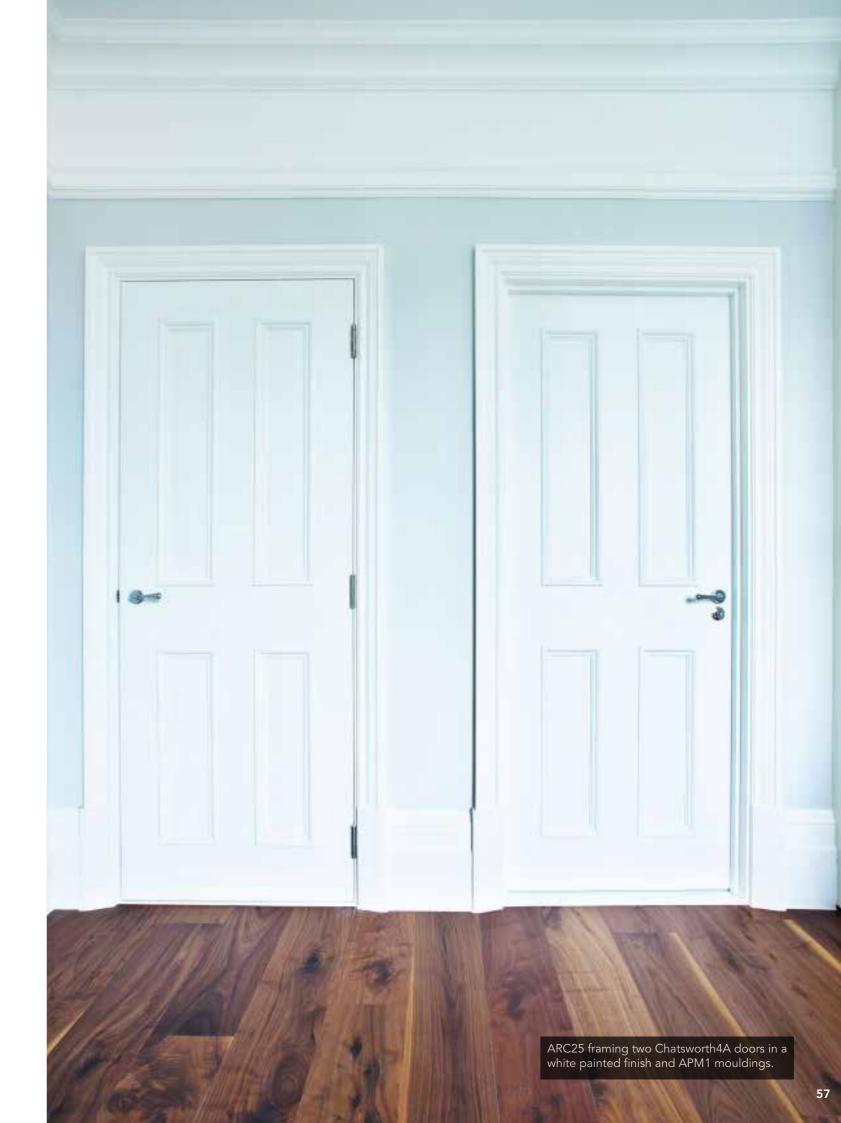
Provide us with a physical sample, or drawing and we will match it for you.

For more information contact our sales department.

sales@ahmarra.co.uk

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PLINTH BLOCKS

PNB01

To suite Architraves:

- ARC07
- ARC11
- ARC12

Rectangular plinth block with radiused edges.

Details

Width Architrave width + 10 mm
Height Skirting height + 10 mm
Thickness Architrave thickness + 5 mm



PNB02

To suite Architraves:

- ARC08
- ARC13
- ARC17
- ARC20
- ARC24 - ARC25
- 111(025

Traditional inwardly sloping plinth block.

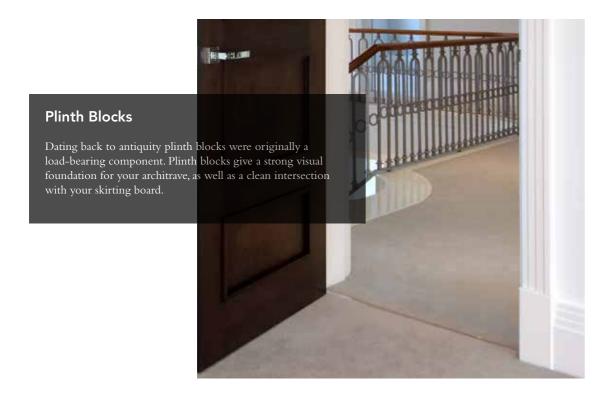
Details

Width Architrave width + 10 mm

Height Skirting height + 10 mm

Thickness Architrave thickness + 5 mm







SKIRTING BOARD

Standard profiles

<u>SK0</u>1

Details

Profile height 34 mm
Total height Variable
Thickness 22 mm



SK02

Details

Profile height 44 mm

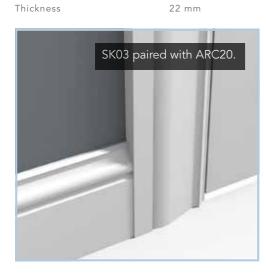
Total height Variable

Thickness 22 mm



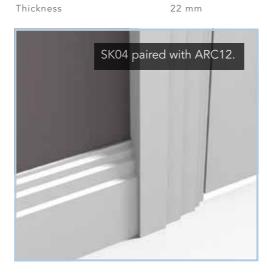
<u>S</u>K03

Details Profile height 57 mm Total height Variable



<u>S</u>K04

Details	
Profile height	58 mm
Total height	Variable



SK06

Details

Profile height 61 mm
Total height Variable
Thickness 22 mm



SK07

Details

Profile height 57 mm

Total height Variable

Thickness 22 mm



SK09

Details

Profile height 62 mm
Total height Variable
Thickness 22 mm



<u>SK10</u>

Details

Profile height 66 mm
Total height Variable
Thickness 22 mm



SK011

Details

Profile height 66 mm

Total height Variable
Thickness 22 mm



IRONMONGERY

SERVICE

The interface between a door and it's ironmongery should be considered in the early design stages as it can affect the manufacture of the doors.

We are able to offer a full ironmongery service through one of our ironmongery partners. To complement your choice of door, our specialist ironmongers will advise you on the most suitable options and components.

However, if you have already selected your own ironmongery, we are happy to work with you and your design team to ensure that the ironmongery is factory machined to accommodate your choice.



HINGES

We offer a a range of hinge styles including concealed and "lift-off" options.
We recommend hinges be supplied through Ahmarra, to ensure that doors are mortised and hung in their frames in our production facility to avoid on-site issues.







LOCKCASES

We offer our standard lock casing to accommodate your choice of handle.

We recommend that Ahmarra lockcases are selected for all doors as this enables doors to be mortised in our factory to avoid issues on-site.

Artisan doors have been developed so that door furniture is lined up symmetrically across the whole project.







FURNITURE

We are able to provide extensive hardware options and our sales team are experienced in guiding clients in selecting the most suitable option. Please contact Ahmarra for details.

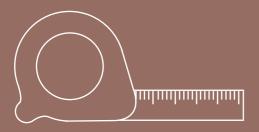




advancing architectural ironmongery gai affiliate



SPECIFICATION



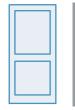
All Artisan panel doors are manufactured individually to order, allowing complete design freedom. We work with developers, interior designers and architects to help clients achieve their desired look and build the correct specification for the project.

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SPECIFICATION

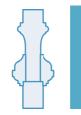
SERVICE

With Artisan, no two designs are the same, a range of finishes can be applied and a variety of design options are available. Our experienced team will guide you through the process to ensure that you achieve the exact look that you desire, individually tailoring the doors to complement the interior design scheme.



1. DOOR TYPE

We offer a range of door types to suit all residences from elegant country mansions to contemporary luxury apartments, helping you to achieve the perfect look.



2. PANEL STYLES

Our panelled doors are classified into flat, glazed or raised and fielded panels.



3.MOULDING PROFILES

Mouldings frame the panels visually and structurally holding the panel or glazing in place. We offer a range of profiles both ornate and minimal.



4. FACINGS & FINISHES

A full range of decorative facings and finishes to complement the style of the door. Please contact Ahmarra for more information.



5. ADDITIONAL COMPONENTS

We also offer a range of extra components to complement the doors, including skirting boards, architraves and ironmongery.



6. SPECIFICATION

In order to manufacture doors we require the dimensions of their receiving structural openings. Ideally these will come from an architect. Where an architect is not available a site survey should be carried out.



PROFILE MATCHING SERVICE

If you already have a specific architrave or skirting board profile we offer a profile matching service. This is especially beneficial if you wish to match the finish of the door or frame to the skirting board and/ or architrave.

How it works:

Provide us with a physical sample, or drawing and we will match it for you.



COLOUR MATCHING SERVICE

If you require the doors in a specific colour, perhaps to match other elements of an interior design scheme, then we offer a colour matching service.

How it works:

Provide us with a RAL or similar colour reference, and we will match the colour for you.



VENEER/ STAIN MATCHING SERVICE

We appreciate that you may have a specific veneer or stained veneer in mind for the doors, perhaps to match a piece of furniture. If you can supply us with a sample we may be able to match it for you. We have successfully done this on many occasions, ensuring our customers achieve the finish they desire.



DIGITAL RENDERING SERVICE

If you wish to see what the doors would look like we can generate digital renders of your design.



3D PRINTING SERVICE

If you require prototypes of moulding profiles we can provide you with 3D printed samples.

CLIENT FOCUSED APPROACH

We remain focused on providing excellent customer service from inception to completion of a project.

We do this through our tried and trusted manufacturing and project management team, who implement first rate procedures ensuring projects are delivered on time and to the clients' expectations.

We build long term relationships with our clients because we take the time to understand their needs and we treat every job as our passport to future business.





ARTISAN PANEL DOOR COLLECTION

FREE ADVICE & SAMPLE SERVICE

Our experienced team are happy to offer you expert advice and veneer samples if required, please contact us at:

phone: 02392 389 076 email: sales@ahmarra.co.uk website: www.ahmarra.co.uk

Brochure Version: 4.0 Date: 07-10-2021 Ahmarra Door Solutions Unit 2 Hermitage Park Harts Farm Way Havant Hampshire PO9 1FA



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Unit 2 Hermitage Park Harts Farm Way Havant Hampshire PO9 1FA